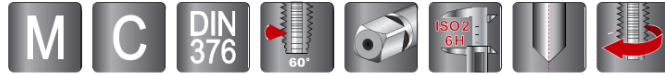
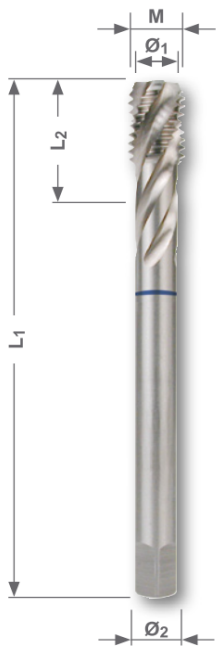


# Maschinengewindebohrer M DIN 376 HSS und HSSE-Co 5, geschliffen



**Maschinengewindebohrer mit Überlaufschaft und Rechtsspiralnuten 35° RSP für Sacklochgewinde.**

Anschnitt: Form C / 35° RSP ca. 2 - 3 Gänge  
 Gewinde: metrisch DIN ISO 13  
 Flanken: hinterschliffen



| Gewinde Nennmaß M | Steigung mm | Kernloch Ø1 mm | L1 mm | L2 mm | Ø2 mm |
|-------------------|-------------|----------------|-------|-------|-------|
| M 3               | 0,50        | 2,50           | 56,0  | 5,0   | 2,2   |
| M 4               | 0,70        | 3,30           | 63,0  | 7,0   | 2,8   |
| M 5               | 0,80        | 4,20           | 70,0  | 8,0   | 3,5   |
| M 6               | 1,00        | 5,00           | 80,0  | 10,0  | 4,5   |
| M 8               | 1,25        | 6,80           | 90,0  | 13,0  | 6,0   |
| M 10              | 1,50        | 8,50           | 100,0 | 15,0  | 7,0   |
| M 12              | 1,75        | 10,20          | 110,0 | 18,0  | 9,0   |
| M 14              | 2,00        | 12,00          | 110,0 | 20,0  | 11,0  |
| M 16              | 2,00        | 14,00          | 110,0 | 20,0  | 12,0  |
| M 18              | 2,50        | 15,50          | 125,0 | 25,0  | 14,0  |
| M 20              | 2,50        | 17,50          | 140,0 | 25,0  | 16,0  |
| M 22              | 2,50        | 19,50          | 140,0 | 25,0  | 18,0  |
| M 24              | 3,00        | 21,00          | 160,0 | 30,0  | 18,0  |
| M 27              | 3,00        | 24,00          | 160,0 | 30,0  | 20,0  |
| M 30              | 3,50        | 26,50          | 180,0 | 35,0  | 22,0  |

| Gewinde Nennmaß M | Artikel-Nr. HSS | Artikel-Nr. HSSE-Co 5 | Artikel-Nr. HSSE-Co 5 VAP | Artikel-Nr. HSS-TiN | Artikel-Nr. HSSE-Co 5 TiAIN |
|-------------------|-----------------|-----------------------|---------------------------|---------------------|-----------------------------|
| M3                | -               | Fr. 18.00             | Fr. 18.00                 | -                   | Fr. 28.00                   |
| M4                | -               | Fr. 18.00             | Fr. 18.00                 | -                   | Fr. 28.00                   |
| M5                | -               | Fr. 19.00             | Fr. 19.00                 | -                   | Fr. 28.00                   |
| M6                | -               | Fr. 19.00             | Fr. 19.00                 | -                   | Fr. 30.00                   |
| M8                | -               | Fr. 23.00             | Fr. 23.00                 | -                   | Fr. 36.00                   |
| M10               | -               | Fr. 26.00             | Fr. 26.00                 | -                   | Fr. 41.00                   |
| M12               | Fr. 24.00       | Fr. 29.00             | Fr. 33.00                 | Fr. 43.00           | Fr. 46.00                   |
| M14               | Fr. 28.50       | Fr. 36.00             | Fr. 40.00                 | Fr. 51.00           | Fr. 56.00                   |
| M16               | Fr. 34.00       | Fr. 41.50             | Fr. 46.00                 | Fr. 60.00           | Fr. 65.00                   |
| M18               | Fr. 45.50       | Fr. 55.50             | Fr. 61.50                 | Fr. 81.50           | Fr. 86.00                   |
| M20               | Fr. 47.00       | Fr. 71.00             | Fr. 65.00                 | Fr. 73.00           | Fr. 111.00                  |
| M22               | Fr. 57.50       | Fr. 71.00             | Fr. 78.50                 | Fr. 104.00          | Fr. 119.00                  |
| M24               | Fr. 63.00       | Fr. 77.50             | Fr. 84.50                 | Fr. 109.50          | Fr. 127.00                  |
| M27               | Fr. 97.50       | Fr. 123.00            | Fr. 136.50                | Fr. 175.50          | Fr. 165.00                  |
| M30               | Fr. 101.50      | Fr. 126.00            | Fr. 140.00                | Fr. 183.00          | Fr. 175.00                  |